

## Wood internal frame.

The frame is manufactured in our production plant in Pfalzgrafenweiler forms the structural basis. It supports the upholstery and contains mounting points for the legs.



## Spring core cover.

Made from 100% recycled polyester, it acts as an additional layer over the spring core and protects the upholstery.



## Bonell spring core.

This steel wire suspension ensures that weight is distributed evenly, supports the body's shape and contributes towards the sofa's stability and comfort.



## Cold foam.

The foam consists of 100% polyurethane and was produced in line with <u>BASF</u>'s biomass balance approach. It is a heavy, foamed cold foam that keeps its shape and easily moulds to the contours of the body. This means that the upholstery has an excellent pressure distribution and provides good support whether you are sitting, lounging or lying down.



# Fleece cover.

The fleece acts as protection for the cold foam. It regulates the moisture in the cover, allowing it to breathe. As a separating layer between the cover fabric and the seat construction, it provides a pleasantly soft contour and adds even more comfort.



## Covers.

With our new range of washable covers, you can adapt your new ECHT sofa to suit your wishes and requirements. In addition to a variety of colour options, you can also choose between recycled or recyclable fabrics, ensuring you will always find the right fabric for your story.



## Legs.

With 8 pairs of holes to accommodate the coupling struts and a recycled content of over 50%, your ECHT stands securely on its own (metal) feet.



# Coupling struts.

With a recycled content of over 50%, the struts with their threads on both sides ensure that the backrest element fits snugly against the seat element and won't let go. A connection for life.



# Coupling hooks.

Attached to a seating element, the coupling hooks transform your single sofa into a lounge area.



## Screws.

Your best friend for attaching legs, coupling hooks and coupling struts.



### Dowels.

The unglued beech dowels in the wooden frame have a major task, as they distribute the tension of the covers over the wooden frame.



## Tension wire.

Consists of 75% recycled material and keeps your covers taut.



